




SET-UP AND MAINTENANCE GUIDE

ARCT SERIES

INTELLIGENT
TORCH SOLUTIONS

 EN English Quick Guide
 DA Danish Kvik Guide
 DE German Kurzanleitung

 IT Italian Guida rapida
 NL Dutch Verkorte handleiding

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RATINGS AT A GLANCE

IEC/EN 60974-7



MAKE WORK
LIFE EASIER

Air-Cooled

Technical Data:		T1/T1FX	T2	T2FX	T3	T3FX
Cooling Method		Air-Cooled				
Rating:	DC	140A	190A	180A	240A	220A
	AC	100A	135A	125A	170A	155A
Duty Cycle		35%		35%		35%
Electrode Size		1.0-3.2mm / 0.04"-1/8"		1.0-4.0mm / 0.04"-5/32"		1.0-4.8mm / 0.04"-3/16"
Operating Temperature		-20°C ...+40°C				

Liquid-Cooled

Technical Data:			T1WLT/T1WFXLT	T1W/T1WFX	T3W/T3WFX	T4W/T4WFX	T5W/T5WFX	T5WA Auto						
Cooling Method			Liquid-Cooled											
Rating:	1200W	DC	225A	225A	330A	330A	400A	400A	450A	400A	550A	500A	550A	450A
		AC	160A	160A	230A	230A	280A	280A	315A	280A	385A	350A	385A	315A
	1600W	DC	-	-	-	-	-	-	450A	450A	550A	550A	550A	450A
		AC	-	-	-	-	-	-	315A	315A	385A	385A	385A	315A
Duty Cycle			100%	100%	100%	100%	60%	100%	60%	100%	60%	100%	100%	
Electrode Size			1.0-3.2mm / 0.04"-1/8"		1.0-4.0mm / 0.04"-5/32"		1.0-4.0mm / 0.04"-5/32"		1.6-4.8mm / 1/16"-3/16"		1.6-6.4mm / 1/16"-1/4"		1.6-6.4mm / 1/16"-1/4"	
Minimum Water Flow			1.0 l/min		1.5 l/min		1.5 l/min		1.5 l/min		1.5 l/min		1.5 l/min	
Minimum Water Inlet Pressure			2.5 Bar											
Maximum Water Inlet Pressure			5.0 Bar											
Maximum Water Inlet Temperature			50°C											
Operating Temperature			-20°C ...+40°C											

Technical Data

DA Tekniske DE Technische Daten
IT Dati Tecnici NL Technische Gegevens

Rating

DA Ydelse DE Belastungsdaten
IT Amperaggio NL Lasstroem

Duty Cycle

DA Intermittens DE Einschaltdauer
IT Ciclo di lavoro NL Inschakelduur

Electrode Size

DA Elektrodediameter DE Elektroden Durchmesser
IT Diametro Elettrodo NL Electrode Diameter

Air-Cooled

DA Gaskolet DE Luftgekuehlt
IT Raffreddato Ad Aria NL Luchtgekoeld

Liquid-Cooled

DA Vandkolet DE Wassergekuehlt
IT Raffreddato Ad Acqua NL Watergekoeld

Minimum Water Flow

DA Min. Fowrate (vand) DE Minimaler Wasserdurchfluss
IT Flusso Acqua Minimo NL Minimale Water Flow

Minimum Water Inlet Pressure

DA Min. Tryk (vand) DE Minimaler Wassereingangsdruck
IT Pressione Minima Ingresso Acqua
NL Minimale Waterdruk

Maximum Water Inlet Pressure

DA Maks. Tryk (vand) DE Maximaler Wassereingangsdruck
IT Pressione Massima Ingresso Acqua
NL Maximale Waterdruk

Maximum Water Inlet Temperature

DA Maks. Vandtemperatur DE Maximale Wassereintrittstemperatur
IT Temperatura Massima Ingresso Acqua
NL Maximale Watertemperatuur





- ✓ IEC/EN 60974-7
- ✓ ISO9001:2015
- ✓ LVD 2014/35/EU
- ✓ REACH 1907/2006/EC
- ✓ RoHS2 2011/65/EU, amend 2015/863/EU

GETTING STARTED

Standard Set-Up





- 1** Ensure you have all the parts



-  Kontroller at alle dele er til stede
-  Stellen Sie sicher, dass alle Teile vorhanden sind
-  Assicurarsi di avere tutti i ricambi
-  Controleer Of Alle Benodigde Onderdelen Aanwezig Zijn




- 2** Push the gasket onto the head
Twist and push the gasket until in place



-  Monter pakningen på brænderhovedet.
Drej og skub pakningen indtil den er på plads
-  Schieben Sie die Dichtung auf den Brennerkopf. Hinweis
Drehen und drücken Sie die Dichtung bis zum Anschlag.
-  Spingere la guarnizione sul corpo torcia
Ruotare e spingere finché la guarnizione è in sede
-  Druk De Isolatie Op De Toortskop.
Draai En Duw De Isolatie Tot Deze Vast Zit





- 3** Assemble the heat isolator.
Tighten with the enclosed spanner



- 
-  Montieren Sie den Wärmeisolator. Mit dem beiliegenden
Schlüssel festziehen.
-  Montare l'isolante. Fissare con la chiave in dotazione
-  Bevestig De Hitte Isolator, Draai Deze Goed Vast Met De
Bijgeleverde Spanner

- 4** Insert the collet and locate the collet slot on the
pin at the back of the head



-  Indsæt spændbøsningen i brænderhovedet
-  Führen Sie die Spannzange so ein, das die Nut in den
Führungsstift im Brennerkopf passt.
-  Collocare il serra elettrodo sul corpo torcia
-  Steek De Spanmoer In De Toortskop En Draai Deze Tot
Deze In De Pinstluiting Valt





GETTING STARTED



MAKE WORK
LIFE EASIER





5 Assemble the back cap to pinch the collet



-  Monter baghætten således at spændbøsning er fast
-  Montieren Sie die Brennerkappe, um die Spannzange zu klemmen
-  Ruotare la penna per bloccare il serra elettrodo
-  Draai De Toortskap Op De Spanmoer





6 Insert the Tungsten



-  Indsæt Wolframelektroden
-  und spannen Sie mit der Brennerkappe fest.
-  Inserire l'elettrodo in tungsteno
-  Plaats De Elektrode





7 Assemble the ceramic - push on



-  Monter den keramiske push-on gasdyse
-  Montieren Sie die Gasdüse - einfach auf stecken.
-  Montare la ceramica - spingere
-  Bevestig De Keramische Cup, Druk Deze Aan

8 Tighten the back cap. You're ready to go!



-  Spænd baghætten - Du er klar !
-  Schrauben Sie die Brennerkappe fest. Fertig zum gebrauch!
-  Serrare la penna. Sei pronto per partire!
-  Draai De Toortskap Vast Om De Elektrode Te Spannen. U Bent Klaar Om Te Lassen!

GETTING STARTED

T5WA Auto Standard Set-Up

- 1** Ensure you have all the parts



Kontroller at alle dele er til stede



Stellen Sie sicher, dass alle Teile vorhanden sind



Assicurarsi di avere tutti i ricambi



Controleer Of Alle Benodigde Onderdelen Aanwezig Zijn

- 2** Push the gasket onto the head
Twist and push the gasket until in place



Monter pakningen på brænderhovedet.
Drej og skub pakningen indtil den er på plads



Schieben Sie die Dichtung auf den Brennerkopf. Hinweis
Drehen und drücken Sie die Dichtung bis zum Anschlag.



Spingere la guarnizione sul corpo torcia
Ruotare e spingere finché la guarnizione è in sede



Druk De Isolatie Op De Toortskop.
Draai En Duw De Isolatie Tot Deze Vast Zit

- 3** Assemble the heat isolator.
Tighten with the enclosed spanner



Monter isolatoren. Benyt vedlagte fastnøgle for tilspænding



Montieren Sie den Wärmeisolator. Mit dem beiliegenden
Schlüssel festziehen.



Montare l'isolante. Fissare con la chiave in dotazione



Bevestig De Hitte Isolator, Draai Deze Goed Vast Met De
Bijgeleverde Spanner

- 4** Insert the collet and locate the collet slot on the
pin at the back of the head



Indsæt spændbøsningen i brænderhovedet



Führen Sie die Spannzange so ein, das die Nut in den
Führungsstift im Brennerkopf passt.



Collocare il serra elettrodo sul corpo torcia



Steek De Spanmoer In De Toortskop En Draai Deze Tot
Deze In De Pinstluiting Valt

GETTING STARTED



MAKE WORK
LIFE EASIER

5 Assemble the back cap to pinch the collet



Monter baghætten således at spændbøsning er fast



Montieren Sie die Brennerkappe, um die Spannzange zu klemmen



Ruotare la penna per bloccare il serra elettrodo



Draai De Toortskap Op De Spanmoer

6 Insert the Tungsten



Indsæt Wolframelektroden



und spannen Sie mit der Brennerkappe fest.



Inserire l'elettrodo in tungsteno



Plaats De Elektrode

7 Assemble the ceramic - push on



Monter den keramiske push-on gasdyse



Montieren Sie die Gasdüse - einfach auf stecken.



Montare la ceramica - spingere



Bevestig De Keramische Cup, Druk Deze Aan

8 Tighten the back cap. You're ready to go!



Handle Dimension



Spænd baghætten - Du er klar !



Schrauben Sie die Brennerkappe fest. Fertig zum gebrauch!



Serrare la penna. Sei pronto per partire!



Draai De Toortskap Vast Om De Elektrode Te Spannen. U Bent Klaar Om Te Lassen!

ARC TIG WEAR PARTS SET-UP OVERVIEW



MAKE WORK LIFE EASIER

T1/T1WLT/T1W

Standard Nozzle Collet Body Set-Up

Recommended Set-up Parameters for Steel and Aluminium



Nozzle Size	Bore Size	Suggested Gas Flow Rate	Maximum Tungsten Stick-out	Ceramic Nozzle	Quartz Option	Tungsten Size						
						1.0	1.6	2.4	3.2	4.0	4.8	6.4
4	6mm 1/4"	6 l/min	8mm	●	●	●	●	●	●	●	●	●
5	8mm 5/16"	6 l/min	8mm	●	●	●	●	●	●	●	●	●
6	10mm 3/8"	7 l/min	10mm	●	●	●	●	●	●	●	●	●
7	11mm 7/16"	8 l/min	10mm	●	●	●	●	●	●	●	●	●
8	12mm 1/2"	8 l/min	10mm	●	●	●	●	●	●	●	●	●
10	15mm 5/8"	10 l/min	13mm	●	●	●	●	●	●	●	●	●

Note: Maximum recommended tungsten for Quartz option is 3.2mm.
Quartz cups can be used for Aluminium welding but only in short runs

Standard Nozzle Gas Lens Collet Body Set-Up

Recommended Set-up Parameters for Steel, Steel and Aluminium



Nozzle Size	Bore Size	Suggested Gas Flow Rate	Maximum Tungsten Stick-out	Ceramic Nozzle	Quartz Option	Tungsten Size						
						1.0	1.6	2.4	3.2	4.0	4.8	6.4
4	6mm 1/4"	5 l/min	10mm	●	●	●	●	●	●	●	●	●
5	8mm 5/16"	6 l/min	10mm	●	●	●	●	●	●	●	●	●
6	10mm 3/8"	7 l/min	13mm	●	●	●	●	●	●	●	●	●
7	11mm 7/16"	8 l/min	14mm	●	●	●	●	●	●	●	●	●
8	12mm 1/2"	8 l/min	15mm	●	●	●	●	●	●	●	●	●
10	15mm 5/8"	10 l/min	15mm	●	●	●	●	●	●	●	●	●

Note: Maximum recommended tungsten for Quartz option is 3.2mm.
Quartz cups can be used for Aluminium welding but only in short runs

Short Nozzle Collet Body Set-Up

Recommended Set-up Parameters for Steel and Aluminium



Nozzle Size	Bore Size	Suggested Gas Flow Rate	Maximum Tungsten Stick-out	Ceramic Nozzle	Quartz Option	Tungsten Size						
						1.0	1.6	2.4	3.2	4.0	4.8	6.4
5	8mm 5/16"	6 l/min	8mm	●	●	●	●	●	●	●	●	●
7	11mm 7/16"	8 l/min	8mm	●	●	●	●	●	●	●	●	●
10	15mm 5/8"	10 l/min	10mm	●	●	●	●	●	●	●	●	●

Short Nozzle Gas Lens Collet Body Set-Up

Recommended Set-up Parameters for Steel, Aluminium and Stainless Steel



Nozzle Size	Bore Size	Suggested Gas Flow Rate	Maximum Tungsten Stick-out	Ceramic Nozzle	Quartz Option	Tungsten Size						
						1.0	1.6	2.4	3.2	4.0	4.8	6.4
5	8mm 5/16"	6 l/min	8mm	●	●	●	●	●	●	●	●	●
7	11mm 7/16"	8 l/min	8mm	●	●	●	●	●	●	●	●	●
10	15mm 5/8"	10 l/min	10mm	●	●	●	●	●	●	●	●	●

ARC TIG WEAR PARTS SET-UP OVERVIEW



MAKE WORK LIFE EASIER

T1/T1WLT/T1W



Super Series Nozzle Super Series Gas Lens Collet Body Set-up

Recommended Set-up Parameters for Titanium,Stainless Steel,Steel,Aluminium

Nozzle Size	Bore Size	Suggested Gas Flow Rate	Maximum Tungsten Stick-out	Ceramic Nozzle	Quartz Option	Tungsten Size							
						1.0	1.6	2.4	3.2	4.0	4.8	6.4	
12	20mm 3/4"	12 l/min	25mm	●	●	●	●	●	●	●	●	●	●
14	23mm 15/16"	12 l/min	25mm	●	●	●	●	●	●	●	●	●	●
18	28mm 1-1/10"	15 l/min	35mm	●	●	●	●	●	●	●	●	●	●

Note: Maximum recommended tungsten for Quartz option is 3.2mm.
 The Tungsten stick out should be minimum 10mm for aluminium welding
 Quartz cups can be used for Aluminium welding but only in short runs
 150A DC max amps with 1/16"-1.6mm tungsten.
 200A DC max amps with 3/32"-2.4mm tungsten.
 240A DC max amps with 1/8"-3.2mm tungsten.
 Prevent arc starting from gauze.
 Start arc at low Amp.

T2/T3W/T4W



Standard Nozzle Collet Body Set-Up

Recommended Set-up Parameters for Steel and Aluminium

Nozzle Size	Bore Size	Suggested Gas Flow Rate	Maximum Tungsten Stick-out	Ceramic Nozzle	Quartz Option	Tungsten Size							
						1.0	1.6	2.4	3.2	4.0	4.8	6.4	
4	6mm 1/4"	6 l/min	10mm	●	●	●	●	●	●	●	●	●	●
5	8mm 5/16"	6 l/min	10mm	●	●	●	●	●	●	●	●	●	●
6	10mm 3/8"	7 l/min	11mm	●	●	●	●	●	●	●	●	●	●
7	11mm 7/16"	7 l/min	12mm	●	●	●	●	●	●	●	●	●	●
8	12mm 1/2"	10 l/min	13mm	●	●	●	●	●	●	●	●	●	●
10	15mm 5/8"	12 l/min	15mm	●	●	●	●	●	●	●	●	●	●

Note: Maximum recommended tungsten for Quartz option is 3.2mm.
 Quartz cups can be used for Aluminium welding but only in short runs

Standard Nozzle Gas Lens Collet Body Set-Up

Recommended Set-up Parameters for Stainless steel , Steel and Aluminium

Nozzle Size	Bore Size	Suggested Gas Flow Rate	Maximum Tungsten Stick-out	Ceramic Nozzle	Quartz Option	Tungsten Size							
						1.0	1.6	2.4	3.2	4.0	4.8	6.4	
4	6mm 1/4"	5 l/min	10mm	●	●	●	●	●	●	●	●	●	●
5	8mm 5/16"	6 l/min	10mm	●	●	●	●	●	●	●	●	●	●
6	10mm 3/8"	7 l/min	13mm	●	●	●	●	●	●	●	●	●	●
7	11mm 7/16"	7 l/min	14mm	●	●	●	●	●	●	●	●	●	●
8	12mm 1/2"	8 l/min	15mm	●	●	●	●	●	●	●	●	●	●
10	15mm 5/8"	10 l/min	20mm	●	●	●	●	●	●	●	●	●	●

Note: Maximum recommended tungsten for Quartz option is 3.2mm.
 Quartz cups can be used for Aluminium welding but only in short runs

ARC TIG WEAR PARTS SET-UP OVERVIEW



MAKE WORK LIFE EASIER

T2/T3W/T4W



Super Series Nozzle Super Series Gas Lens Collet Body Set-Up

Recommended Set-up Parameters for Titanium, Stainless steel, steel, Aluminium

Nozzle Size	Bore Size	Suggested Gas Flow Rate	Maximum Tungsten Stick-out	Ceramic Nozzle	Quartz Option	Tungsten Size							
						1.0	1.6	2.4	3.2	4.0	4.8	6.4	
12	20mm 3/4"	12 l/min	25mm	●	●	●	●	●	●	●	●	●	●
14	23mm 15/16"	12 l/min	25mm	●	●	●	●	●	●	●	●	●	●
18	28mm 1-1/16"	15 l/min	35mm	●	●	●	●	●	●	●	●	●	●
24	38mm 1-1/2"	20 l/min	55mm	●	●	●	●	●	●	●	●	●	●

Note: Maximum recommended tungsten for Quartz option is 3.2mm.

The Tungsten stick out should be minimum 10mm for Aluminium welding

Quartz cups can be used for Aluminium welding but only in short runs

150A DC max amps with 1/16"-1.6mm tungsten.

200A DC max amps with 3/32"-2.4mm tungsten.

240A DC max amps with 1/8"-3.2mm tungsten.

Prevent arc starting from gauze.

Start arc at low amp.

T3/T5W/T5WA



Standard Nozzle Collet Body Set-Up

Recommended Set-up Parameters for Steel and Aluminium

Nozzle Size	Bore Size	Suggested Gas Flow Rate	Maximum Tungsten Stick-out	Ceramic Nozzle	Quartz Option	Tungsten Size							
						1.0	1.6	2.4	3.2	4.0	4.8	6.4	
4	6mm 1/4"	6 l/min	10mm	●	●	●	●	●	●	●	●	●	●
5	8mm 5/16"	6 l/min	10mm	●	●	●	●	●	●	●	●	●	●
6	10mm 3/8"	7 l/min	11mm	●	●	●	●	●	●	●	●	●	●
7	11mm 7/16"	7 l/min	12mm	●	●	●	●	●	●	●	●	●	●
8	12mm 1/2"	10 l/min	13mm	●	●	●	●	●	●	●	●	●	●
10	15mm 5/8"	12 l/min	15mm	●	●	●	●	●	●	●	●	●	●
12	19mm 3/4"	15 l/min	18mm	●	●	●	●	●	●	●	●	●	●

Note: Maximum recommended tungsten for Quartz option is 3.2mm.

Quartz cups can be used for Aluminium welding but only in short runs

Standard Nozzle Gas Lens Collet Body Set-Up

Recommended Set-up Parameters for Stainless Steel, Steel and Aluminium

Nozzle Size	Bore Size	Suggested Gas Flow Rate	Maximum Tungsten Stick-out	Ceramic Nozzle	Quartz Option	Tungsten Size							
						1.0	1.6	2.4	3.2	4.0	4.8	6.4	
4	6mm 1/4"	5 l/min	10mm	●	●	●	●	●	●	●	●	●	●
5	8mm 5/16"	6 l/min	10mm	●	●	●	●	●	●	●	●	●	●
6	10mm 3/8"	7 l/min	13mm	●	●	●	●	●	●	●	●	●	●
7	11mm 7/16"	7 l/min	14mm	●	●	●	●	●	●	●	●	●	●
8	12mm 1/2"	8 l/min	15mm	●	●	●	●	●	●	●	●	●	●
10	15mm 5/8"	10 l/min	20mm	●	●	●	●	●	●	●	●	●	●
12	19mm 3/4"	13 l/min	20mm	●	●	●	●	●	●	●	●	●	●

Note: Maximum recommended tungsten for Quartz option is 3.2mm.

Quartz cups can be used for Aluminium welding but only in short runs

ARC TIG WEAR PARTS SET-UP OVERVIEW



MAKE WORK
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T3/T5W/T5WA



Large Gas Lens Nozzle With Large Gas Lens Collet Body Set-Up

Recommended Set-up Parameters for Stainless Steel, Steel and Aluminium

Nozzle Size	Bore Size	Suggested Gas Flow Rate	Maximum Tungsten Stick-out	Ceramic Nozzle	Quartz Option	Tungsten Size						
						1.0	1.6	2.4	3.2	4.0	4.8	6.4
8	12mm 1/2"	8 l/min	15mm	●	●	●	●	●	●	●	●	●
10	15mm 5/8"	10 l/min	20mm	●	●	●	●	●	●	●	●	●
12	19mm 3/4"	13 l/min	20mm	●	●	●	●	●	●	●	●	●
14	24mm 1 5/16"	15 l/min	25mm	●	●	●	●	●	●	●	●	●

Note: Please refer to Page 58 for recommended Tungsten parameters.
The Tungsten stick out should be minimum 10mm for Aluminium welding

Super Series Nozzle With Super Series Gas Lens Collet Body Set-Up

Recommended Set-up Parameters for Titanium, Stainless steel, steel, Aluminium



Nozzle Size	Bore Size	Suggested Gas Flow Rate	Maximum Tungsten Stick-out	Ceramic Nozzle	Quartz Option	Tungsten Size						
						1.0	1.6	2.4	3.2	4.0	4.8	6.4
14	23mm 15/16"	12 l/min	25mm	●	●	●	●	●	●	●	●	●
18	28mm 1-1/10"	15 l/min	35mm	●	●	●	●	●	●	●	●	●
24	38mm 1-1/2"	20 l/min	55mm	●	●	●	●	●	●	●	●	●

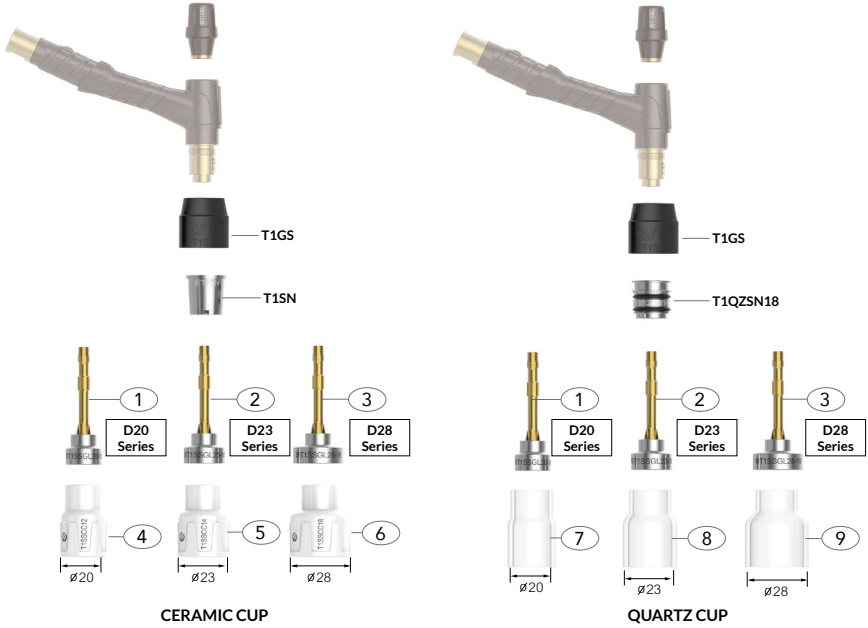
Note: Maximum recommended tungsten for Quartz option is 3.2mm.
The Tungsten stick out should be minimum 10mm for Aluminium welding
Quartz cups can be used for Aluminium welding but only in short runs
150A DC max amps with 1/16"-1.6mm tungsten.
200A DC max amps with 3/32"-2.4mm tungsten.
240A DC max amps with 1/8"-3.2mm tungsten.
Prevent arc starting from gauze.
Start arc at low amp.
Please refer to Page 58 for recommended Tungsten parameters.

ARC T SUPER SERIES SYSTEM SET-UP OVERVIEW



MAKE WORK
LIFE EASIER

T1 / T1FX / T1WLT / T1WFXLT / T1W / T1WFX



CERAMIC CUP

QUARTZ CUP

Part No.	Bore
1	T1SSGL20-16 1.6mm 1/16"
	T1SSGL20-20 2.0mm 5/64"
	T1SSGL20-24 2.4mm 3/32"
	T1SSGL20-32 3.2mm 1/8"
2	T1SSGL23-16 1.6mm 1/16"
	T1SSGL23-20 2.0mm 5/64"
	T1SSGL23-24 2.4mm 3/32"
	T1SSGL23-32 3.2mm 1/8"
3	T1SSGL28-16 1.6mm 1/16"
	T1SSGL28-20 2.0mm 5/64"
	T1SSGL28-24 2.4mm 3/32"
	T1SSGL28-32 3.2mm 1/8"

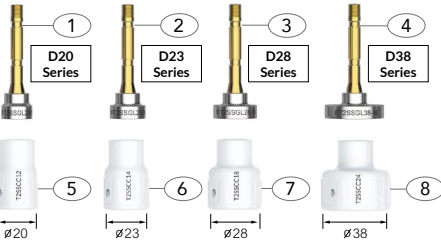
Part No.	Bore
4	T1SSCC12 20mm 3/4"
5	T1SSCC14 23mm 15/16"
6	T1SSCC18 28mm 1-1/10"
7	T1SSQZ12 20mm 3/4"
8	T1SSQZ14 23mm 15/16"
9	T1SSQZ18 28mm 1-1/10"

ARC T SUPER SERIES SYSTEM SET-UP OVERVIEW

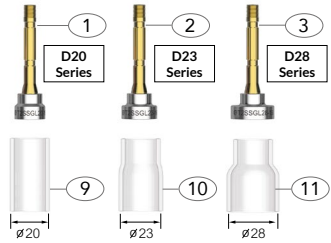


MAKE WORK
LIFE EASIER

T2 / T2FX / T3W / T3WFX / T4W / T4WFX



CERAMIC CUP



QUARTZ CUP

Part No.	Bore
1	T2SSGL20-16 1.6mm 1/16"
	T2SSGL20-20 2.0mm 5/64"
	T2SSGL20-24 2.4mm 3/32"
	T2SSGL20-32 3.2mm 1/8"
2	T2SSGL23-16 1.6mm 1/16"
	T2SSGL23-20 2.0mm 5/64"
	T2SSGL23-24 2.4mm 3/32"
	T2SSGL23-32 3.2mm 1/8"
3	T2SSGL28-16 1.6mm 1/16"
	T2SSGL28-20 2.0mm 5/64"
	T2SSGL28-24 2.4mm 3/32"
	T2SSGL28-32 3.2mm 1/8"
4	T2SSGL38-16 1.6mm 1/16"
	T2SSGL38-20 2.0mm 5/64"
	T2SSGL38-24 2.4mm 3/32"
	T2SSGL38-32 3.2mm 1/8"

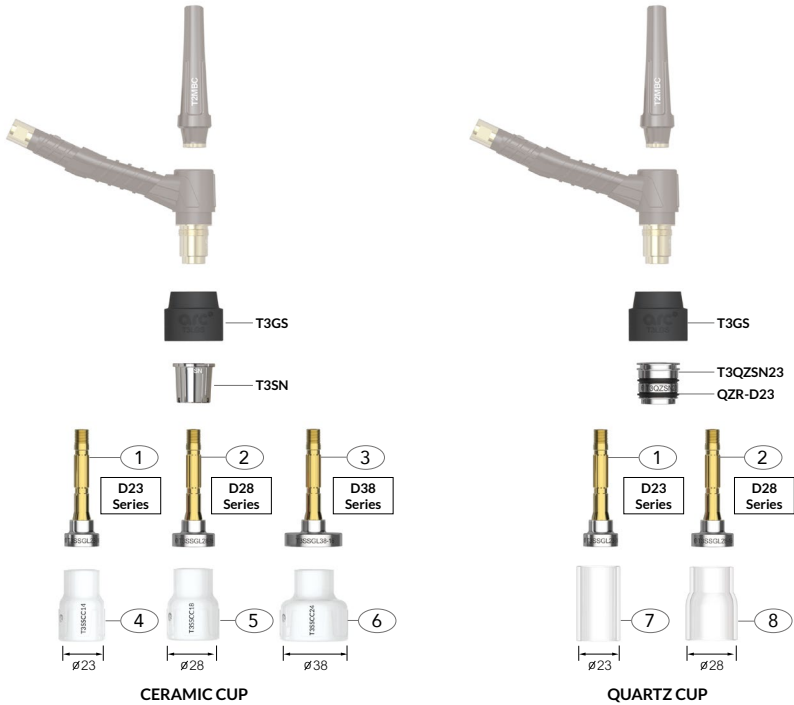
Part No.	Bore
5	T2SSCC12 20mm 3/4"
6	T2SSCC14 23mm 15/16"
7	T2SSCC18 28mm 1-1/10"
8	T2SSCC24 38mm 1-9/16"
9	T2SSQZ12 20mm 3/4"
10	T2SSQZ14 23mm 15/16"
11	T2SSQZ18 28mm 1-1/10"

ARC T SUPER SERIES SYSTEM SET-UP OVERVIEW



MAKE WORK
LIFE EASIER

T3 / T3FX / T5W / T5WFX



CERAMIC CUP

QUARTZ CUP

Part No.	Bore	
1	T3SSGL23-16	1.6mm 1/16"
	T3SSGL23-20	2.0mm 5/64"
	T3SSGL23-24	2.4mm 3/32"
	T3SSGL23-32	3.2mm 1/8"
2	T3SSGL28-16	1.6mm 1/16"
	T3SSGL28-20	2.0mm 5/64"
	T3SSGL28-24	2.4mm 3/32"
	T3SSGL28-32	3.2mm 1/8"
3	T3SSGL38-16	1.6mm 1/16"
	T3SSGL38-20	2.0mm 5/64"
	T3SSGL38-24	2.4mm 3/32"
	T3SSGL38-32	3.2mm 1/8"

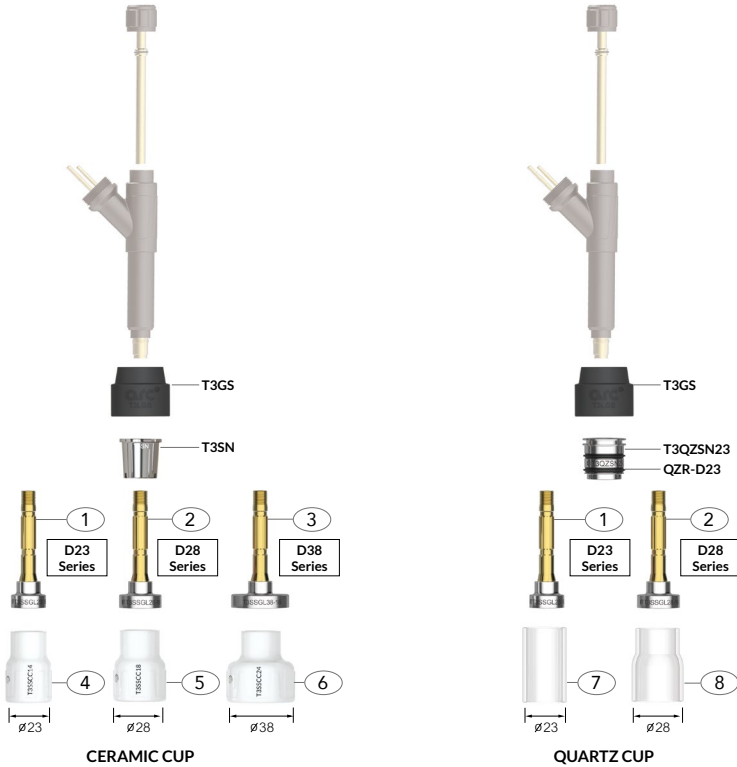
Part No.	Bore	
4	T3SSCC14	23mm 15/16"
5	T2SSCC18	28mm 1-1/10"
6	T2SSCC24	38mm 1-9/16"
7	T3SSQZ14	23mm 15/16"
	T3SSQZ18	28mm 1-1/10"

ARC T SUPER SERIES SYSTEM SET-UP OVERVIEW



MAKE WORK
LIFE EASIER

T5WA



CERAMIC CUP

QUARTZ CUP

Part No.	Bore		
1	T3SSGL23-16	1.6mm	1/16"
	T3SSGL23-20	2.0mm	5/64"
	T3SSGL23-24	2.4mm	3/32"
	T3SSGL23-32	3.2mm	1/8"
2	T3SSGL28-16	1.6mm	1/16"
	T3SSGL28-20	2.0mm	5/64"
	T3SSGL28-24	2.4mm	3/32"
	T3SSGL28-32	3.2mm	1/8"
3	T3SSGL38-16	1.6mm	1/16"
	T3SSGL38-20	2.0mm	5/64"
	T3SSGL38-24	2.4mm	3/32"
	T3SSGL38-32	3.2mm	1/8"

Part No.	Bore		
4	T3SSCC14	23mm	15/16"
5	T2SSCC18	28mm	1-1/10"
6	T2SSCC24	38mm	1-9/16"
7	T3SSQZ14	23mm	15/16"
8	T3SSQZ18	28mm	1-1/10"

ARC T HIGH PERFORMANCE SERIES

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2024.08



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